



PRODUCT DATA SHEET

Date: 07/15/2025

Spinnaker
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Digi™ Gloss Optimized for HP Indigo ** MP376SS Permanent ** 80# Scored

Facestock: **Digi™ Gloss Optimized for HP Indigo**

A cast coated optimized paper that as a construction (Perm/80# liner) is suitable to print on HP Indigo sheet-fed presses. Certified* for use in HP Indigo presses (with Permanent SP924G/80# liner). *Independent testing was performed at the Printing Application Laboratory at Rochester Institute of Technology.

Typical Value

Basis Weight:	57 #/3300 ft ²
Caliper:	3.74 mils
Opacity:	90%
Brightness:	84%
GSM:	223

Adhesive: **MP376SS Permanent**

An aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces. This is the standard permanent adhesive used in stocking sheet items produced with a paper facestock and select film products

Typical Value

Caliper:	.7 mils
Service Temperature:	-65 to 180 °F
Minimum Application Temperature:	35 °F

Release Liner: **80# Scored**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

Typical Value

Basis Weight:	73.7 #/3300 ft ²
Caliper:	4.2 mils
Tensile MD/CD:	45 / 24 #/inch

Tear MD/CD: 61 / 91 grams
Opacity: 87%

Total Product Caliper: 8.64 mils
Product Basis Weight Per MMSI: 290.67 #
Shelf Life: 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104
For samples or other questions please call your Sales Representative.*

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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