

**Optimal Settings for Spinnaker Pressure Sensitive**

Press: **Xerox** iGen 3, iGen 5, 1000i, Nuvera 120EA, Versant 80, Versant 3100/4100, Iridesse

**X = Xerox Tested & Confirmed**

Item	Typical Values		Settings Used							
	GSM	Caliper (mils)	GSM / Paper Type	iGen 3	iGen5	1000i	Nuvera 120EA	Versant 80	Versant 3100 / 4100	Iridesse
DiversiPrint® 60# Gloss Permanent and Removable 58# Liner	198/ 209^	7.7 / 8.1^	GSM / Paper Type C1S Gloss Smooth	216	X 198 *run to top tray instead of stacker C1S Gloss				X 198 Plain Coated	X 198 Plain/Gloss coated
DiversiPrint® 55# Semi Gloss Permanent 58# Liner	193	7.0	GSM / Paper Type Semi Gloss C2S	216						
DiversiPrint® Ultra Matte™ Permanent and Removable 58 Liner	202/ 213^	8.1 / 8.1^	GSM / Paper Type C1S Matte	216	X 202 C1S Matte				X 202 Plain/Matte Coated or C1S Matte	X 202 Plain/Matte
DiversiPrint® 60# Gloss Cover-Up Permanent 58# Liner	206	8.3	GSM / Paper Type Gloss C2S	216						
DiversiPrint® 60# Ultra Matte™ Cover-Up Permanent 58# Liner	210	8.1	GSM / Paper Type C1S Matte	216						
Matte White Digital Vinyl Permanent 80# Liner	273	8.9	GSM / Paper Type C1S Matte Smooth	273	X 273 C1S Matte Regular					
Matte Clear Digital Vinyl Removable 80# Liner	261	8.9	GSM / Paper Type C1S Matte Smooth	261	X 261 C1S Matte Regular					
Gloss Clear Digital Vinyl Permanent 80# Liner	264	9.0	GSM / Paper Type C1S High Gloss Smooth	264						
DiversiPrint® Digital Satin Cloth Permanent 80# Liner	262	11.6	GSM / Paper Type C1S Matte Smooth	262 May get some toner transfer to rollers past fuser						
Matte White Digital Vinyl Removable 80# Liner	270	8.8	GSM / Paper Type			269 80# Plain / Matte	270 1 side Matte	256-300 Gloss Coating Cover	270 -15 fuser roll temps** Label	
DiversiPrint® Gloss Clear Laser Polyester Permanent 50# Liner	185	6.0	GSM / Paper Type		X 185 *run to top tray instead of stacker C1S Gloss				X 185 *run to top tray instead of stacker Plain Coated	X 185 Plain/ Gloss or Cast Coated

This list of Optimal Material Settings refers to the data Spinnaker has collected during testing. All materials tested were 12x18 sheets. iGen 3 tests were run from A1 drawer at supply end. Tests were run face down at delivery end to stacker. Vinyl materials should be limited to stacks of 100-200 sheets in feed drawer. \*\* Adjustments are a service function. A service technician can set up and save as paper profile.

Printers may vary. Refer to owner's manual for specific details.

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